

S198183



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-567-145
Job Sheet 197562



Part No: D350-567-145

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 8/21/19

Created By: Jennifer Renwick

Type: Return

Description: RA687

Note: DSI9590 REV.G IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
125	Rework - 1 - Startup Returns	1 pcs	8/21/19		0.00 0.00	QC 6 - 40 - S	DAS 61 9-89
						QC 6 - 61 - S	
						QC 6 - 68 - S	
						QC 6 - 9 - S	
						QC 6 - 81 - S	
126	Small Fab - 2 - B4B	1 pcs	8/21/19		0.00 0.00	Small Fab - 1 - B4B	AUG 26 2019
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
127	QC 5	1 pcs	8/21/19		0.00 0.00	QC 5 - 61	DAS 61 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	8/21/19		0.00 0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	



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Container No: S198183



Part: D350-567-145

Job No: 197562

Serial No/Batch: B120055

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 FAA STC SH989NE

8/26/2019

[Dart Hawkesbury] Job Sheet - Tollis, Andrew

pkd new
CB200
S/N

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	8/21/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	8/21/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

OCT 25 2019

OCT 25 2019

OCT 25 2019

Part Op 125 - RA687 Kit complete without damage Repackage as per PPP. Stock with new batch number at CHG 001. Add new Descriptions: labels and paper work.
126 - RE GLUE SEAL AND PICK TWO SCREWS
130 - Identify and pack for shipping as per PPP D350-567-145 Location:FG033
135 - Document Control - Photocopy bluefile & type labels per PPP D350-567-145 CHG001
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-145	Floor Window Close Out (AS350 B3e)	1 pcs (1 ea)	125-Rework - 1 - Startup Returns	5180782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
125-Rework - 1 - Startup Returns	D350-567-145	1	1	0
130- CB200 x1	5192389	exp. date	3/15/2020	

Part Specifications

Specifications could not be found.

Plex 8/26/19 9:09 AM dart.tollis.andrew

7/10/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

S198183

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		D350-567-145 Job Sheet 197562 																	
	<table border="0"> <tr> <td>Part No: D350-567-145</td> <td>Job Qty: 1 pcs</td> </tr> <tr> <td colspan="2">Part Name: Floor Window Close Out (AS350 B3e)</td> </tr> <tr> <td colspan="2"></td> </tr> <tr> <td>Part Weight: 0 lbs</td> <td>Status: New</td> </tr> <tr> <td>Job Created: 7/10/19</td> <td>Job Tracking No:</td> </tr> <tr> <td>Due Date: 8/21/19</td> <td>Created By: Jennifer Renwick</td> </tr> <tr> <td>Type: Return</td> <td>Description: RA687</td> </tr> <tr> <td colspan="2">Note: DSI9590 REV.G IPP REV.A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM</td> </tr> <tr> <td colspan="2">Ship Via:</td> </tr> </table>			Part No: D350-567-145	Job Qty: 1 pcs	Part Name: Floor Window Close Out (AS350 B3e)				Part Weight: 0 lbs	Status: New	Job Created: 7/10/19	Job Tracking No:	Due Date: 8/21/19	Created By: Jennifer Renwick	Type: Return	Description: RA687	Note: DSI9590 REV.G IPP REV.A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM		Ship Via:
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Container No: S198183



Part: D350-567-145

Job No: 197562

Serial No/Batch: B120055

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 and FAA STC SH989NE 09/06/30, FAA STC E

Job Routing						
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier Lead Time
125	Rework - 1 - Startup Returns	1 pcs	8/21/19		0.00 0.00	QC 6 - 40 - S
						QC 6 - 61 - S
						QC 6 - 68 - S
						QC 6 - 9 - S
						QC 6 - 81 - S
130	Packaging 3-1 - Stock - B4B	1 pcs	8/21/19		0.00 0.00	Packaging 3 - 1 - B4B
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						Packaging 3 - 5 - B4B
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						Packaging 3 - 7 - B4B
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						Packaging 3 - 9 - B4B
						Packaging 3 - 10 - B4B
						Packaging 3 - 11 - B4B
						Packaging 3 - 12 - B4B
						Packaging 3 - 13 - B4B
						Packaging 3 - 14 - B4B
						Packaging 3 - 15 - B4B
						Packaging 3 - 16 - B4B
						Packaging 3 - 17 - B4B
						Packaging 3 - 18 - B4B
						Packaging 3 - 19 - B4B
						Packaging 3 - 20 - B4B
						Packaging 3 - 21 - B4B
						Packaging 3 - 22 - B4B
						Packaging 3 - 23 - B4B
						Packaging 3 - 24 - B4B
						Packaging 3 - 25 - B4B
						Packaging 3 - 26 - B4B
						Packaging 3 - 27 - B4B
						Packaging 3 - 28 - B4B
						Packaging 3 - 29 - B4B
						Packaging 3 - 30 - B4B
						Packaging 3 - 31 - B4B
						Packaging 3 - 32 - B4B
						Packaging 3 - 33 - B4B
						Packaging 3 - 34 - B4B
						Packaging 3 - 35 - B4B
						Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	8/21/19		0.00 0.00	DC - 1 - B4B
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140	QC 21 - FG	1 pcs	8/21/19		0.00 0.00	QC 21 - FG - 21
						QC 21 - FG - 70
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Part Op 125 - RA687 Kit complete without damage Repackage as per PPP. Stock with new batch number at CHG 001. Add new Descriptions: labels and paper work.

130 - Identify and pack for shipping as per PPP D350-567-145 Location:FG033

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Job BOM			
Part / Item	Component Name	Quantity	Operation
D350-567-145	Floor Window Close Out (AS350 B3e)	1 pcs (1 ea)	125-Rework - 1 - Startup Returns

Job Allocations			
Operation	Component Part	Required	Inventory
125-Rework - 1 - Startup Returns	D350-567-145	1	1

Part Specifications	
Specifications could not be found.	

Inspection Sheet Complete RA687 Hawkesbury - Part 1

DART Order #: SO116836

Part Number	Original Batch / Serial # / Cnt #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D350-567-145	B120055		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		5180782	197567	Kit complete without damage but opened by customer. Repackage as per Ppp. Stock with new batch number at CHG 001. Add new labels and paper work.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 14-May-19

RA 687 Parts
Re glue seal
pick Two screws.

Special Return/Rework Instructions:

Inspection Sheet Complete RA687 Hawkesbury - Part 1

DART Order #: SO116836

Part Number	Original Batch / Serial # / Cnt #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Contain #	New (Receiving) Serial #	New Job #	Work order instructions
D350-567-145	B120055		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		S180782		Kit complete without damage but opened by customer. Glue is peeling. Re-glue D4441-1-240 where necessary, pick AN525-832R7x2, re-assemble, and repackage as per PPP. Stock with new batch number at CHG 001. Add new labels and paper work.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 14-May-19

Special Return/Rework Instructions:

PAGE 1 OF 1

Part Number: D350-567-145

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e)

[illegible]